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PATENT ABSTRACTS OF JAPAN

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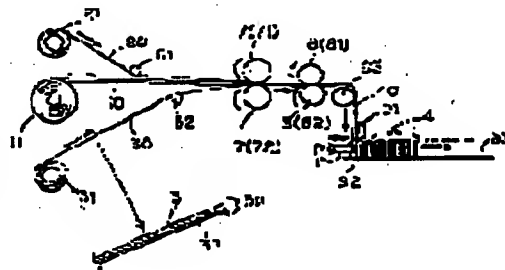
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(54) MANUFACTURING METHOD OF COSMETIC PUFF

(57)Abstract:

PURPOSE: To prevent the puff from being made dirty by fingers, by forming layered cloth by putting the long band-shaped core wire rod between the non-woven cloth and the polyethylene film laminated non-woven cloth in the similar shape, effecting the heat sealing at its both sides at the specified interval in the lengthwise direction, cutting it at the outer sides of the sealed part in the lengthwise direction and then in the crosswise direction by the specified length in the sending direction.

CONSTITUTION: The layer is formed by letting out the non-woven cloth sheet 20 from the reel 21, the core wire rod 10 from the reel 11 and the non-woven cloth 30 from the reel 31 and such layer is sent to the heat sealing roller 7. The non-woven cloth 30 is constituted as polyethylene film laminated non-woven cloth obtained by laminating non-woven cloth 3 with polyethylene 33. The layered cloth 40 is made by forming by the heat sealing roller 7 two stripes of narrow heat sealed sections in parallel in the lengthwise direction at the specified interval. Subsequently said layered cloth is cut in the lengthwise direction by the lengthwise cutter 8 at the respective outer sides of the heat sealed sections. Then the cloth is cut in the crosswise direction by the crosswise cutters 91 and 92 by the specified length in the sending direction, to form cosmetic puffs 4.



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